



### President J. Bernard Machen University of Florida

and

## Chief Executive Officer John B. Crowe Buckeye Technologies, Inc.

cordially invite you to attend the ribbon cutting ceremony

for the

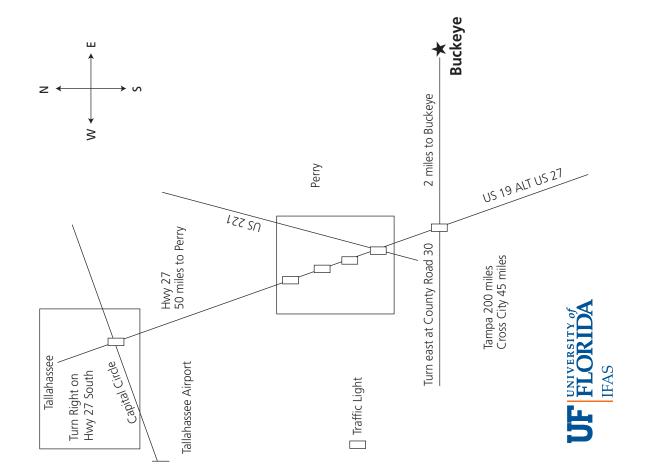
### Stan Mayfield Biorefinery Pilot Plant

at the new UF facility at Buckeye Technologies, Inc. in Perry, Florida

1:30 p.m., Monday, January 9, 2012

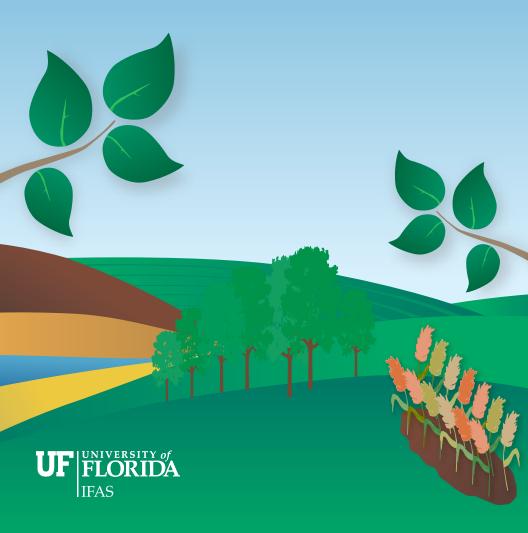
RSVP to specialevents@ifas.ufl.edu or (352) 392-2411 Ext. 305

It is recommended that everyone wear closed-toe flat shoes. In addition, it would be advisable for ladies wanting to tour the upper levels of the plant to wear slacks.



# Stan Mayfield Biorefinery Pilot Plant Dedication

January 9, 2012



Today the University of Florida's Institute of Food and Agricultural Sciences celebrates the dedication of the new Stan Mayfield Biorefinery Pilot Plant in Taylor County, built in partnership with Buckeye Technologies, Inc.

The project, funded by a \$20 million appropriation from the Florida Legislature, will allow UF researchers to study the most effective ways to convert biomass into cellulosic ethanol—reducing our nation's dependence on imported fossil fuels, helping consumers save money, and preserving natural resources.

Florida leads the nation in tons of biomass grown each year, making the Sunshine State a potential leader in the production of renewable fuels.

Buckeye Technologies, Inc. manufactures and distributes cellulose-based specialty products made from wood and cotton worldwide. The company's products include chemical cellulose, customized fibers, fluff pulp, and nonwoven materials.

The UF Board of Trustees named the facility for Stan Mayfield, a member of the Florida House of Representatives from 2000 until his death in 2008. An alumnus of UF's College of Engineering, he was a leader in education and environmental issues. As chairman of the Florida House's Environmental and Natural Resources Council, he championed energy research, including funding for the Perry plant. Debbie Mayfield currently represents District 80 in Representative Stan Mayfield's stead.

Much of the plant's research will be based on the work of Dr. Lonnie Ingram, UF distinguished professor of microbiology and cell science and director of the Florida Center for Renewable Chemicals and Fuels.

#### INTRODUCTION

Dr. Joe Joyce Executive Associate Vice President for Agriculture and Natural Resources

#### WELCOME AND OPENING REMARKS

Dr. Bernie Machen President of the University of Florida

#### ADDITIONAL REMARKS

Commissioner Adam Putnam
Department of Agriculture and Consumer Services

Dr. Jack Payne Sr. Vice President for Agriculture and Natural Resources

Mr. John Crowe Chairman and CEO, Buckeye Technologies, Inc.

## DEDICATION AND ACCEPTANCE FOR THE STATE OF FLORIDA

The Hon. Debbie Mayfield Florida House of Representatives, District 80

## DEDICATION AND ACCEPTANCE FOR THE UNIVERSITY OF FLORIDA/IFAS

Dr. Lonnie Ingram
Distinguished Professor,
UF/IFAS Microbiology and Cell Science Department;
Director, Florida Center for Renewable Chemicals
and Fuels at the University of Florida

#### **CLOSING**

Dr. Joe Joyce

Photographs, refreshments and tours of the Stan Mayfield Biorefinery Pilot Plant immediately following the dedication.



# STAN MAYFIELD BIOREFINERY PILOT PLANT

TOUR GUIDE



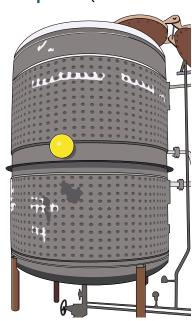
**Step 1.** BIOMASS FEED BIN



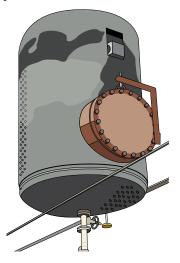
**Step 2.** PRETREATMENT



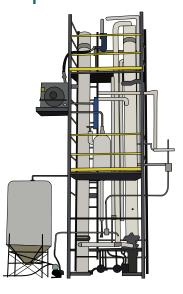
Step 3. LIQUEFACTION



**Step 4.** SEED PROPAGATION



Step 7. DISTILLATION



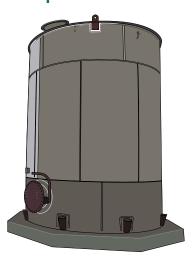
**Step 5.** FERMENTATION



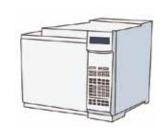
Step 8. DECANTER



Step 6. BEER WELL

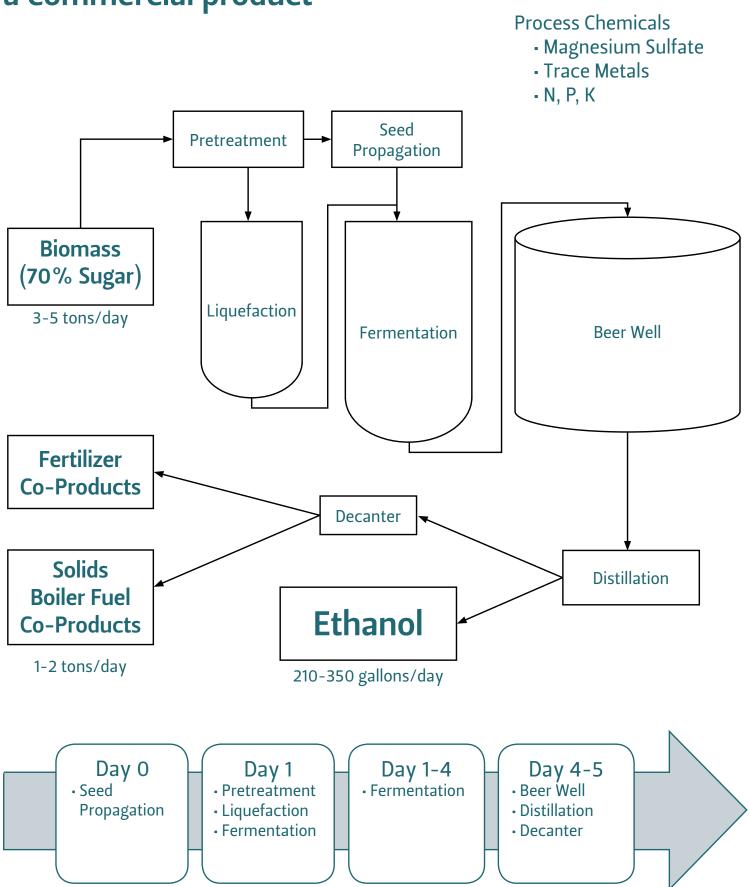


Step 9. DATA ANALYSIS





## Everything entering the process leaves as a commercial product



**Contact Infomation** 

Director: Lonnie O. Ingram

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Plant Manager: Ralph Hoffman

rhoff@ufl.edu | 850-584-4507

Chief Process Engineer: Ismael U. Nieves

ismael.nieves@ufl.edu | 850-584-4507



Jac Joyce Sten Butro JOE GLAS Sue Hages Bill Salber Nancy Ingram Brent X. Voyles JEFF MCPHAUL Darrer Enj Dovoto Haman Kevin Kelly Al Dowdell Maleolm Sage. M/w/ M-William Widmen Karel Groburam Too Rom Belk Ingram OMAN SAURIMA

UF/IPAS MYRIANT MyRIAND MyRIANT UF FAC UF FAC The Whiting-Turner Contracting Co. Greenbelt Resources Corp UF/IFAS (AN& Biological Rep. Sten South Tinl City Council
Taylor County Commission TAYLOR Couly Comments Reservable Livits LLC USDA/ARS

Florion Coyson conp.

Renewable Spiruts LLC

Fædend Letairer St. Joe Jong John L Love n/A & FFA. Stere Clarke Florida Capitals. Topa Demis Hom Hound Taglor Goulf Commission Millie Furer - Chancy Joan A. Dus Y BRUE A. RARFF TAYLOR CO. PROISEN APPRAISER A L Duryen UF-IFAS Wayne Shuth UF-17A5 UF-IFAS tim White

Wilfred Vermerin UF-1FAS Julene Tong Elena Ten UF-IFAS George Chang UF- FAS BOB Riebel Okodos en Matersa S Larry Kiedel Operabor Marinis Comper Witherell Buckeye BucKEYE John Crowl Don Asmus Bucheye Buckeye KMSMabila Chip Anh Buckeye. Jeff heirs Buckeye Humo Drew BKI Janelle Pepe Sen. Rubio sen. Pubio. Judith Ramos Ivan Rowell BKI

Jula Chan UF/IFAS Min Huston UF/ IFA'S UF/IFAS KT Shancut Martin CSB Dany Chasa Buckeye School Dashet - Dylor the Dijal harm D.P. Dio Capital City Bare Investment Tat Karbarae Buckeye Florida L.P. Rudolph Parkey The House - TCSO LE Enemy William T. Cas. O Win Phillips Sack Payne... Bernie Machen John Byatt Eraudi Turner Doctors Memorial Hospital

May Com Sosa UF/ IFAS Jack Reching) ItA Rid Brier TODA Talonce Saylor TCDA 10 lth Down-BKI Saridy Hunter - BKI Delew Mass Colomy May full Maniel Minton Steve Minton Son Treverild Brende (an) ± DALTQSSUllivan Jan teigh

(Sat Owens George C. Owan Mail Viola. Pobat Schell. Dept of Agriculture R 2007 OF AU JAY LENEMENTREM Don GUERSTE, In George Obirschloh BKT: Yavid Cung BKI Clay Bether . Walker Bassett BKI · Chirlton Knowles BCFC4 Pan Rigoni Farker BCFCU. Risa Williams - Chamber of Commerce Richard School - Bio Resource Mgt. AARON PORTWOOD - Woods N Kelly Ellis - BKI Hat Pather 2 B2 of Commission Bob Gte-BKI

LENTION COOPER-BKI

- WERMONDSON -Day Don Sugila Wilm Capital City Bank Debbie Bassett PAUL STERN Comi Lendar Will Kendkick Jae HAyden UF/IFAS Pan Bondi